

Date: Monday, 1/30/2006 8:08:29 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLUG
Job Number	: 25655		
Estimate Number	: 10930		
P.O. Number	: N/A	Part Number	: D2057
This Issue	: 1/30/2006 S.O. No. : N/A	Drawing Number	: D2057 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 2/20/2006
Checked & Approved By	: <u>06.01.30</u>	Qty:	100 Um: Each
Comment	: Est D 02.08.22 Make in Cobra KJ		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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Comment: Qty.: 0.1050 f(s)/Unit Total : 10.5000 f(s)
 6061-T6 Round Bar .750"
 Material: 6061-T6 (QQ-A-225/8) Ø0.75 Rod
 (M6061T6R0.750) Batch M19430

ml 06/02/06

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 Make as per Dwg D2057 and Folio FA260.
 Break all sharp edges 0.015 max. Do not drill Ø0.191

3.0	-QC6 QC2	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

BC 06.02.07 100

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: STU19

06/2/8 (100)

5.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
 Inspection Level 21

SUR 06/02/09 (100)

06/02/09

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: LD Date: 06/02/09
 QA: N/C Closed: _____ Date: _____

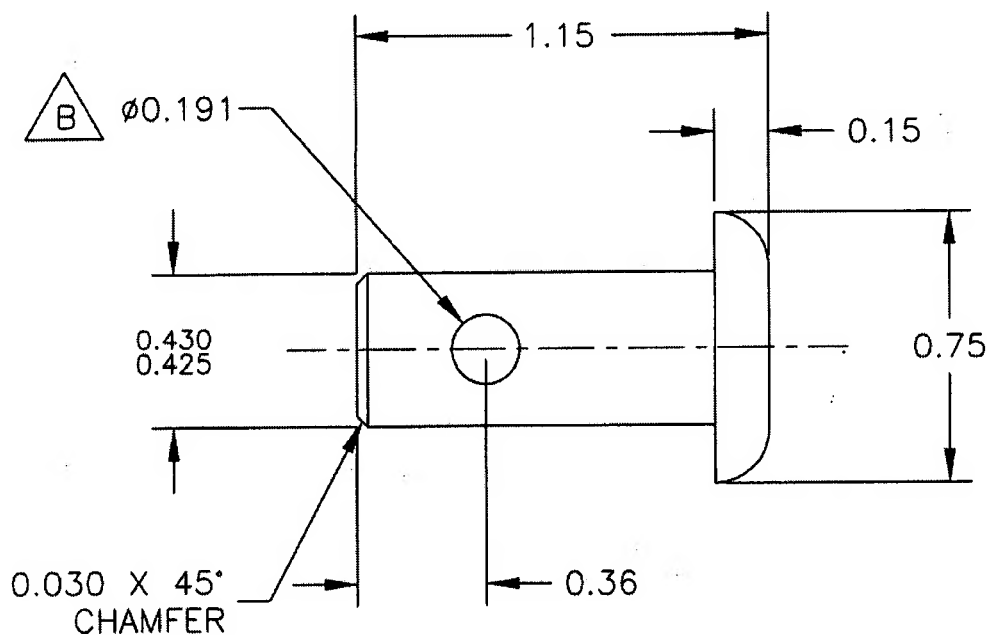
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	JB	DRAWN BY	<i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>DAH</i>	APPROVED	<i>KE</i>	DRAWING NO. D2057	REV. B SHEET 1 OF 1
DATE	98.10.15	TITLE	PLUG	SCALE	2:1
A	92.03.13	NEW ISSUE			
B	98.10.15	REDRAWN 0.191 DIA WAS 0.187 DIA (TSR A1100)			

RELEASED
98.10.16 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 25655

MATERIAL: 6061-T6 ROD (QQ-A-225/8)
FINISH: NONE
BREAK ALL SHARP EDGES 0.015 MAX
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article ☐ Prototype[illegible]

Measured by: <u>BC</u>	Audited by: <u>SA</u>	Prototype Approval: <u>N/A</u>
Date: <u>06.02.07</u>	Date: <u>06.02.07</u>	Date: <u>N/A</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	